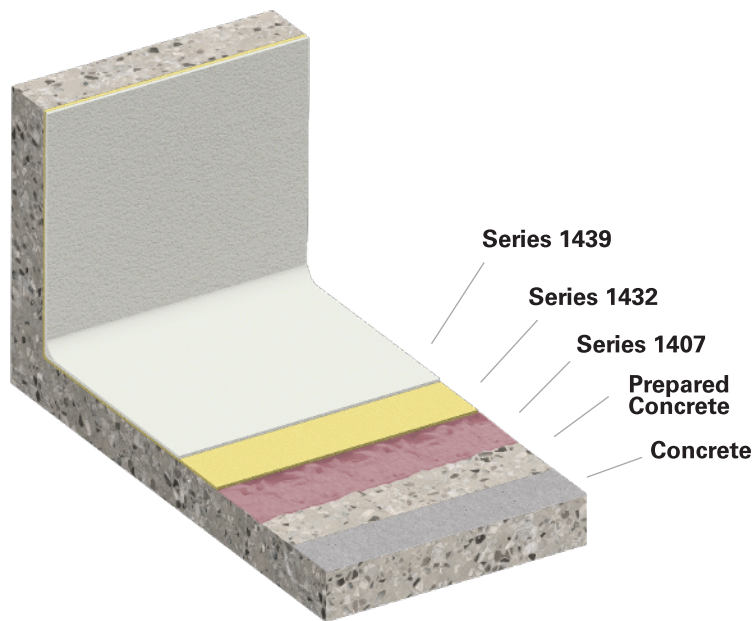


MB 4.2 CONCRETE



MB 4.2 DESCRIPTION

An epoxy based, elevated temperature vinyl ester system with glass flake basecoat and a novolac abrasion resistant finish coat.



COMMON AREAS OF USE

- Elevated and cycling temperature conditions in process vessels that have high grit slurry or suspended solids

MB 4.2 DETAILS

Surface Preparation	SSPC-SP13 / NACE 6 - ICRI CSP 5 or greater	--	--
Concrete Rehabilitation	Series 217 MortarCrete, Series 215 Surfacing Epoxy or Primer + Series 211-9111 Bulking Powder	As required.	As required.
Prime Coat (Stripe)	Series 1407 Vinester*	4-6 mils DFT	275 sq ft / gal
First Coat	Series 1432 ProPolymer	20 mils DFT	65 sq ft / gal
Finish Coat	Series 1439 Vinester	25 mils DFT	55 sq ft / gal
		50 mils DFT	

**Do not use Series 1407 in wet or dry services of >180°F (82°C) or 200°F (93°C) spikes. Preference is direct-to-metal.*

Note: Coverage rates are theoretical (no loss). Reference Tnemec data sheets, application guides and construction details for more information.

Published technical data, instructions and pricing are subject to change without notice. Contact your Tnemec technical representative for current technical data, instructions and pricing. Warranty information: The service life of Tnemec's coatings will vary. For warranty, limitation of seller's liability and product information, please refer to Tnemec Product Data Sheets at tnemec.com or contact your Tnemec technical representative. © Tnemec Company, Inc. MB42C