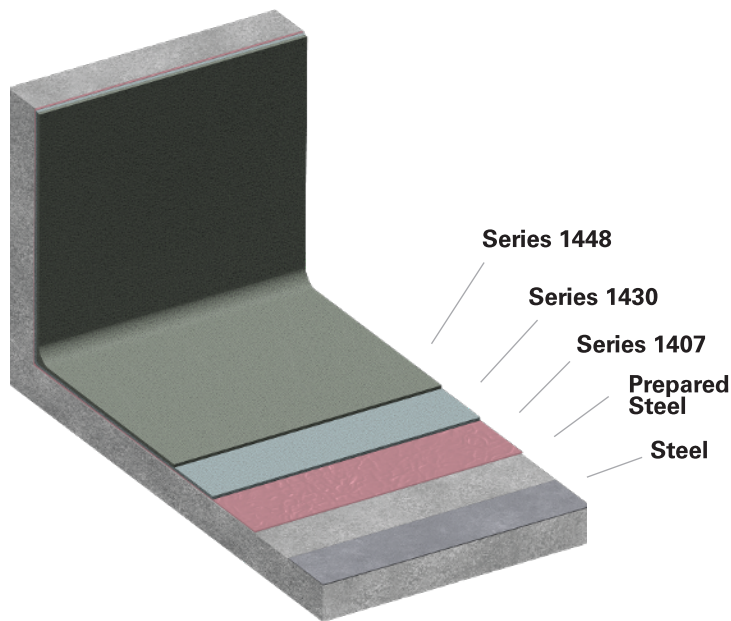


MB 3.1 STEEL



MB 3.1 DESCRIPTION

Epoxy based vinyl ester system with a graphite filled finish coat.



COMMON AREAS OF USE

- Where high caustics and alkalis are present and not above 115°F (46°C)

MB 3.1 DETAILS

Surface Preparation	SSPC-SP10 / NACE 2 / 3.0-mil minimum anchor profile	--	--
Prime Coat (Stripe)	Series 1407 Vinester*	4-6 mils DFT	275 sq ft / gal
First Coat	Series 1430 Vinester	20 mils DFT	65 sq ft /gal
Finish Coat	Series 1448 Vinester	25 mils DFT	55 sq ft /gal
		50 mils DFT	

**Do not use Series 1407 in wet or dry services of >180°F (82°C) or 200°F (93°C) spikes. Preference is direct-to-metal.*

Note: Coverage rates are theoretical (no loss). Reference Tnemec data sheets, application guides and construction details for more information.

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