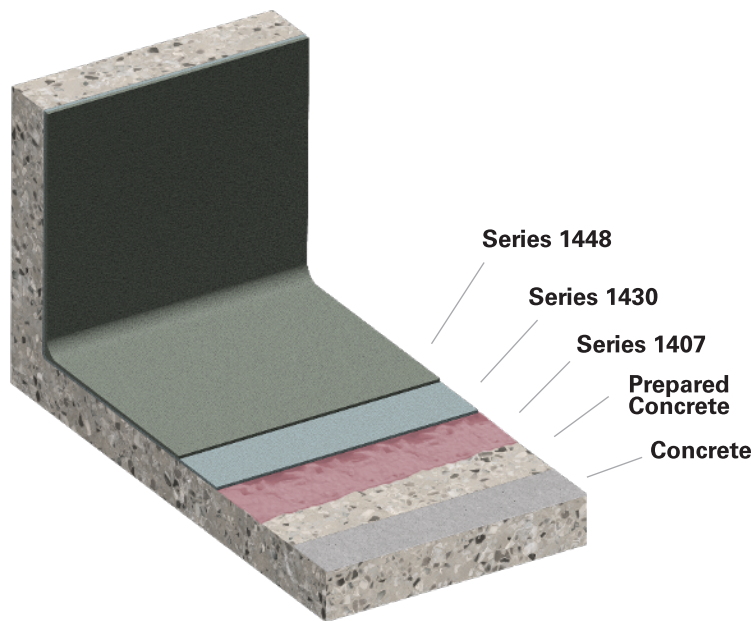


MB 3.1 CONCRETE



MB 3.1 DESCRIPTION

Epoxy based vinyl ester system with a graphite filled finish coat.



COMMON AREAS OF USE

- Where high caustics and alkalis are present and not above 115°F (46°C)

MB 3.1 DETAILS

| | | | |
|--------------------------------|---|--------------------|-----------------|
| Surface Preparation | SSPC-SP13 / NACE 6 - ICRI CSP 5 or greater | -- | -- |
| Concrete Rehabilitation | Series 217 MortarCrete, Series 215 Surfacing Epoxy or Primer + Series 211-9111 Bulking Powder | As required. | As required. |
| Prime Coat (Stripe) | Series 1407 Vinester* | 4-6 mils DFT | 275 sq ft / gal |
| First Coat | Series 1430 Vinester | 20 mils DFT | 65 sq ft /gal |
| Finish Coat | Series 1448 Vinester | 25 mils DFT | 55 sq ft /gal |
| | | 50 mils DFT | |

**Do not use Series 1407 in wet or dry services of >180°F (82°C) or 200°F (93°C) spikes. Preference is direct-to-metal.*

Note: Coverage rates are theoretical (no loss). Reference Tnemec data sheets, application guides and construction details for more information.

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