

COLOR GUIDE

FOR WATER AND WASTEWATER PIPES















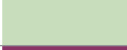











WATER	TNE MEC COLOR	BANDS
Finished or Potable Water	11SF True Blue/Safety	-- --
Nonpotable Water	11SF True Blue/Safety	35GR Black
Raw Water	110GN Clover	-- --
Settled or Clarified Water	10GN Aqua Sky	-- --









WASTEWATER	TNE MEC COLOR	BANDS
Backwash Waste	68BR Twine	-- --
Grit	33GR Gray	-- --
Raw Sludge	15SF Safety Brown	35GR Black
Reclaimed Water*	16SF Rec Water Purple	-- --
Scum	33GR Gray	-- --
Sewage	33GR Gray	-- --
Sewage Effluent*	07RD Terra Cotta	-- --
Sewer (Sanitary or Other)	34GR Deep Space	-- --
Sludge	84BR Weathered Bark	-- --
Sludge Draw Off	15SF Safety Brown	04SF Tangerine Orange/Safety
Sludge Gas	05SF International Orange	-- --
Sludge Recirculation	15SF Safety Brown	02SF Lemon Yellow/Safety
Sludge Recirculation Discharge	15SF Safety Brown	-- --

NOTE: Colors based on “10 States Standards” unless otherwise marked. Standards may vary by region or municipality. Colors represented are digital reproductions of actual standards and will vary in appearance due to differences in monitor and video card output. These digital representations should not be used to finalize color selection(s). Please contact your local Tnemec representative for color-accurate samples or for assistance with suitable primer and finish coat selections and color matching.

*Existing Standard **ANSI/ASME A13.1-2007

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CHEMICAL	TNEMEC COLOR	BANDS	
Alum or Primary Coagulant	04SF Tangerine Orange/Safety		-- --
Ammonia	00WH White		-- --
Carbon Slurry	35GR Black		-- --
Caustic	02SF Lemon Yellow/Safety		-- --
Chlorine	02SF Lemon Yellow/Safety		-- --
Chlorine (Gas and Solution)	02SF Lemon Yellow/Safety		-- --
Compressed Air	91GN Balsam		-- --
Compressed Air**	11SF True Blue/Safety		-- --
Fluoride	25BL Fountainbleu		-- --
Lime Slurry	37GN Irish Spring		-- --
Natural Gas	05SF International Orange		35GR Black 
Ozone	02SF Lemon Yellow/Safety		-- --
Phosphate Compounds	37GN Irish Spring		-- --
Polymer (Wastewater)	14SF Purple Rain/Safety		-- --
Polymers or Coagulant Aids (Water)	04SF Tangerine Orange/Safety		09SF Spearmint Green/Safety 
Potassium Permanganate	14SF Purple Rain/Safety		-- --
Soda Ash	37GN Irish Spring		-- --
Sulfur Dioxide (Wastewater)	02SF Lemon Yellow/Safety		06SF Candy Apple Red/Safety 
Sulfur Dioxide (Water)	37GN Irish Spring		02SF Lemon Yellow/Safety 
Sulfuric Acid	02SF Lemon Yellow/Safety		-- --

OTHER	TNEMEC COLOR	BANDS	
Fire Protection	06SF Candy Apple Red/Safety		-- --
Fuel Oil/Diesel	06SF Candy Apple Red/Safety		-- --
Fuel Oil/Diesel**	02SF Lemon Yellow/Safety		-- --
Gas	28RD Monterrey Tile		-- --
Hoists/Trolleys*	02SF Lemon Yellow/Safety		-- --
Other Lines	32GR Light Gray		-- --
Plumbing Drains/Vents	35GR Black		-- --
Steam*	04SF Tangerine Orange/Safety		-- --

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